

FY

series

Digital PID Temperature Controllers / Process Controllers

New Release
New LED Module

8888
8888

8888
8888

8.8.8.8
8.8.8.8

FY101

FY100



FY400

FY700

FY800

FY900

FY600

BEST CHOICE FOR PROCESS AND TEMPERATURE CONTROL

Application:Control temperature , humidity , pressure , flow and PH.

FY series controllers are microprocessor based controllers. Which have been designed with high accuracy input, various output selection, useful options and good reliability at a competitive price.

FY series use "PID+FUZZY" algorithm to implement excellent control. The output status is displayed on the built in "Bar-Graph" display.

FY series not only provide the basic control output selections but also plus advanced options such as "Motor Valve Control", "SCR/TRIAC Trigger", and "Programmable RAMP/SOAK".

FY series support MODBUS protocol. Communication with HMI is more convenient. New additional HBA function with competitive price, user can upgrade system safety easy.

Available in 7 sizes, the models and sizes are as below:

FY400:48X48mm (DIN 1/16)

FY600/800:48X96mm (DIN 1/8)

FY700:72X72mm (DIN 1/16)

FY900:96X96mm (DIN 1/4)

FY100:175X110mm

FY101:90X90mm



FY101



FY100



FY600



FY400



FY700



FY800



FY900

CE & FCC Approval & free power

All models get CE approval.

Operate on any voltage from AC 85~265V at 50/60Hz. DC 24V is also available(optional function).

IP65 Proof



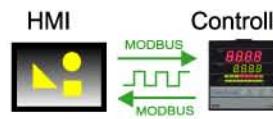
IP65 dust & water proof is available for all models(optional function).

Heater Break Alarm (HBA)



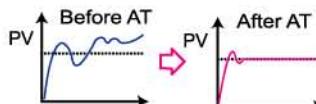
(Heater Break Alarm)
Heater current flowing through CT can be displayed on controller. If heater current is less than HBA set value, AL1 will be activated (optional function).

MODBUS Communication



Controller FY series support both MODBUS RTU and MODBUS ASCII protocol. Communication between controller and HMI or other equipment is more convenient(optional function).

Autotuning (AT)



AT Function can calculate the optimize PID value for your control system, without trying and error manually.

Auto/Manual mode



Click!

Conveniently switched between auto/manual output mode by clicking "A/M" key(except "FY400").

Various Indication Lamps



Real time monitor the status of output(OUT1/OUT2),AT,alarm (AL1/AL2/AL3),manual output (MAN) and program(PRO).

Bar-Graph



Output percent displayed on the bar-graph in 10 LEDs resolution(except "FY400").

High Accuracy

Input with 14bit A/D resolution, 0.2% accuracy of FS. Built in "AutoZero-AutoSpan" function keep good accuracy.

Data Lock Function

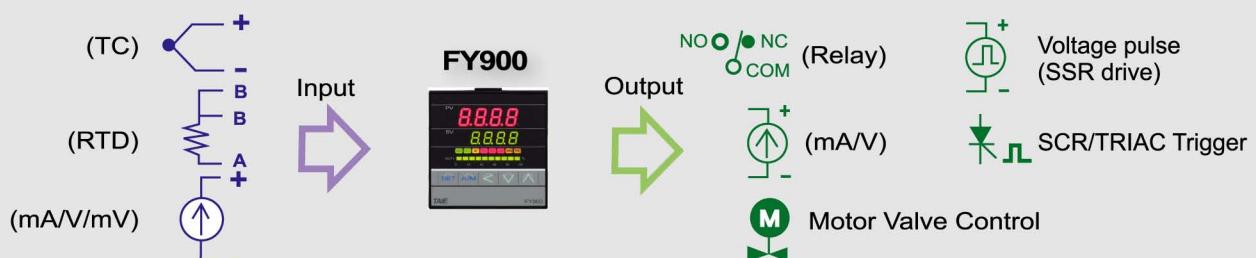
All parameters are separated in 3 operation levels. Each parameter can be hidden or locked to prevent unauthorized changes.

Features

FY Series

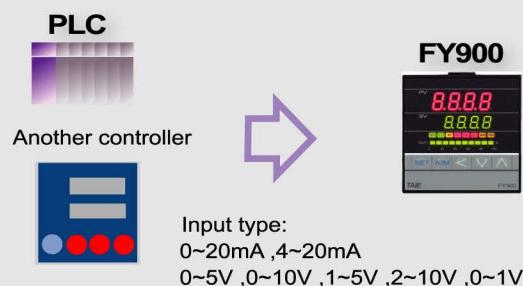
Digital PID Controller

Various I/O Types



Peripheral Options

Remote SV

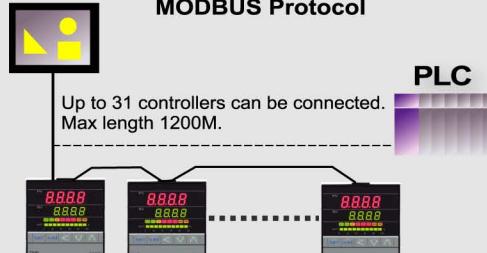


Transmission



Communication

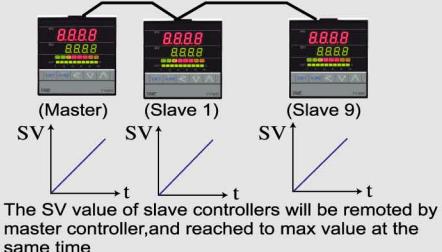
(RS485 Communication)
MODBUS Protocol



Communication

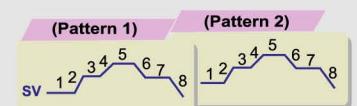
(TTL Communication)

Up to 10 controllers can be connected.
Max length 1M.



Special Application

Ramp/Soak Program

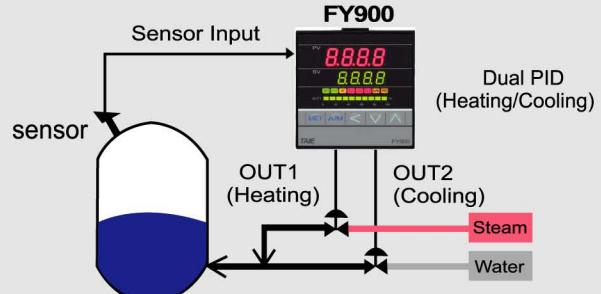


There are 2 patterns by 8 segments can be used in ramp/soak program.

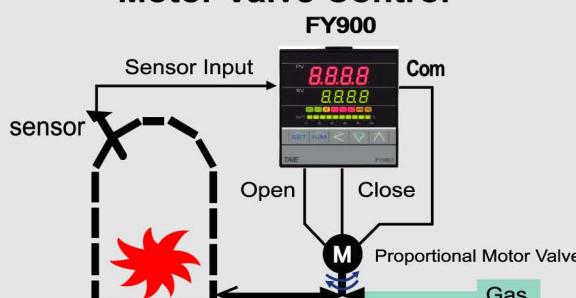


There are 2 patterns can be linked together as 16 segments in ramp/soak program.

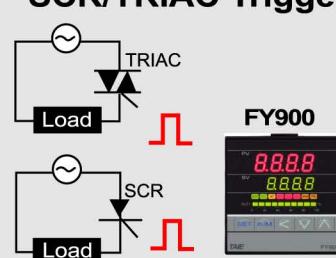
Heating and Cooling Control



Motor Valve Control



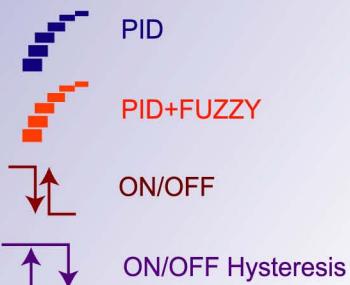
SCR/TRIAC Trigger



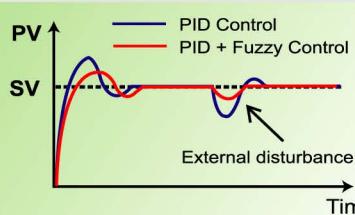
Method : 1 ϕ / 3 ϕ Zero Cross Control
1 ϕ / 3 ϕ Phase Angle Control

Excellent Control

Control Method

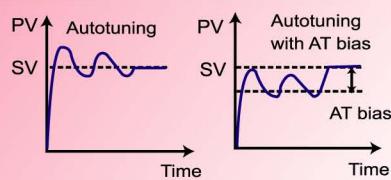


Fuzzy Logic



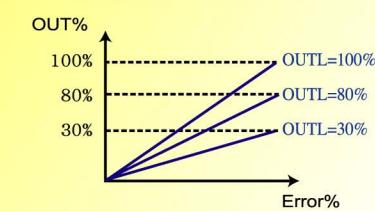
Built in fuzzy logic suppress the overshoot due to SV changes or external disturbance.

Autotuning (AT)



When autotuning acts ,it will make PV hunting 1~2 cycle to calculate optimize PID value. To protect user's device , FY series controller can perform PV hunting below SV by setting AT bias value(ATVL) .

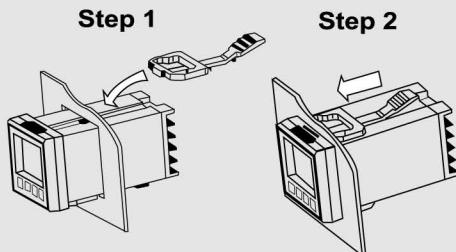
Limit Setting



Built in output limit function. Use this function to get different gradient output and set limit for output.

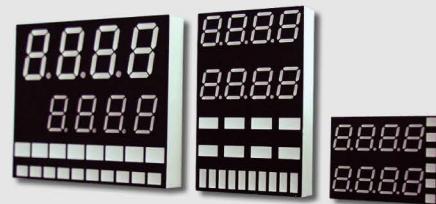
Convenient Installation

Easy Mounting



Just push the mounting bracket to panel.
Without using any screws.

New Display Module



New display module design more clear display and easy to read

Alarm Function

Alarm Types

Maximum with 3 sets of alarm.

Alarm types list as below:

Deviation

- Deviation High Alarm
- Deviation Low Alarm
- Deviation High/Low Alarm
- Band Alarm

System

- System Failed Alarm
- System Normal Alarm

PV

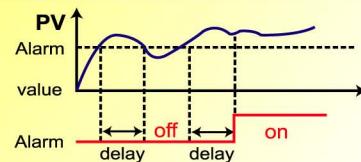
- PV High Alarm
- PV Low Alarm

Program

- Program Run Alarm
- Program End Alarm
- Segment End Alarm

Delay Time

Use this function can avoid alarm acts frequently or acts due to external disturbance.



Hold Function

Use this function can avoid alarm acts at start-up. The alarm action is suppressed at start-up until PV enters the non-alarm range.

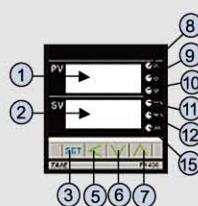
Appearance

FY Series

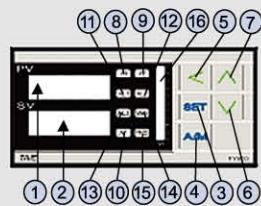
Digital PID Controller

Parts Description

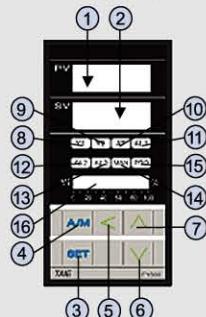
FY400



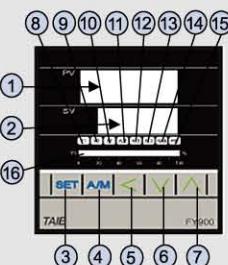
FY600



FY800



FY700/900/100 External Interface Unit.



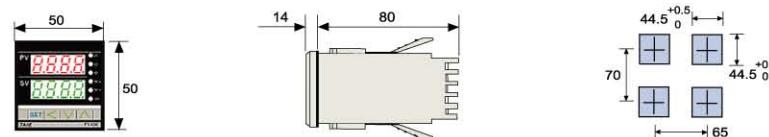
SYMBOL	NAME	FUNCTION
PV	① Measured value (PV)display	Displays PV or various parameter symbols(Red)
SV	② Setting value (SV)display	Displays SV or various parameter values(Green)
SET	③ Set Key	Used for parameter calling up and set value registration
A/M	④ Auto/Manual key	Switches between Auto(PID) output mode and Manual output
<	⑤ Shift Key	Shift digits when settings are changed
▽	⑥ Down Key	Decrease numbers (*Only for programmable controller)
△	⑦ Up Key (*Program Run)	Increase numbers (*Only for programmable controller)

SYMBOL	NAME	FUNCTION
OUT1	⑧ OUT1 lamp	Lights when OUT 1 is on(Green)
OUT2	⑨ OUT2 lamp	Lights when OUT 2 is on(Green)
AT	⑩ Autotuning lamp	Lights when Autotuning is activated(Orange)
AL1	⑪ Alarm 1 lamp	Lights when Alarm 1 is activated(Red)
AL2	⑫ Alarm 2 lamp	Lights when Alarm 2 is activated(Red)
AL3	⑬ Alarm 3 lamp	Lights when Alarm 3 is activated(Red)
MAN	⑭ Manual output lamp	Lights when manual output is activated (Orange)
PRO	⑮ *Program Running lamp	*Flashes when program running (Only for programmable controller)
OUT1%	⑯ Output 1% Bar-Graph display	Output 1% is displayed on 10-dot LEDs

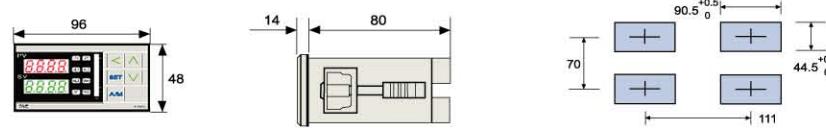
External Dimension

Unit : mm

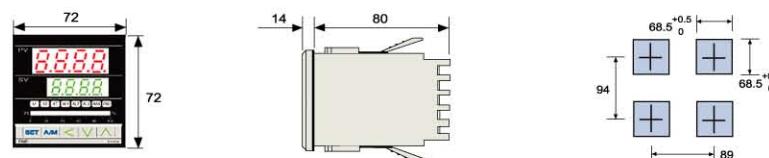
FY400



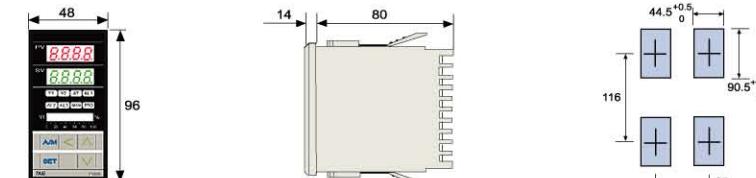
FY600



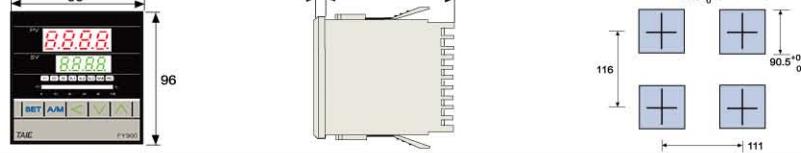
FY700



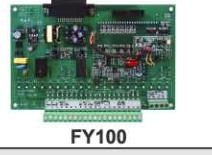
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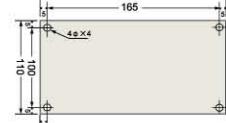
FY900



FY100/FY101



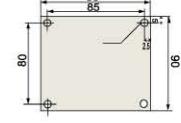
FY100



FY100



FY101



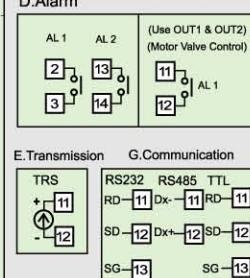
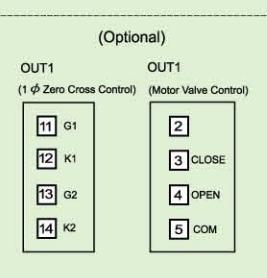
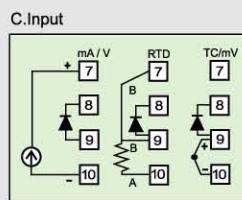
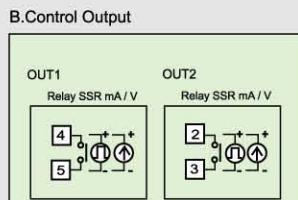
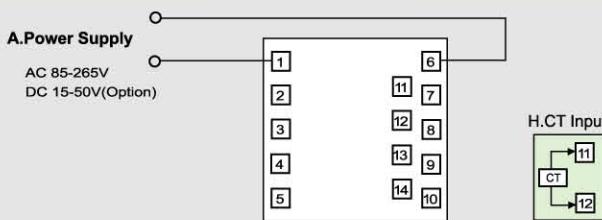
FY101

Terminal Arrangement

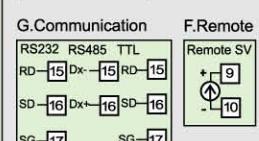
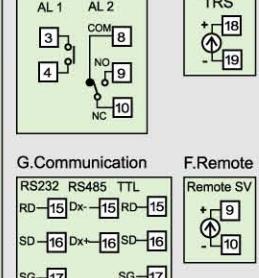
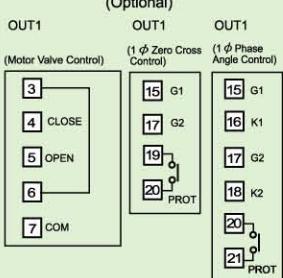
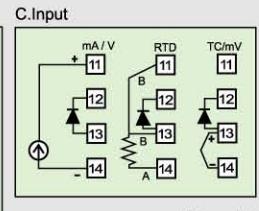
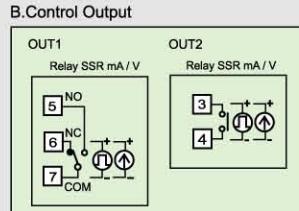
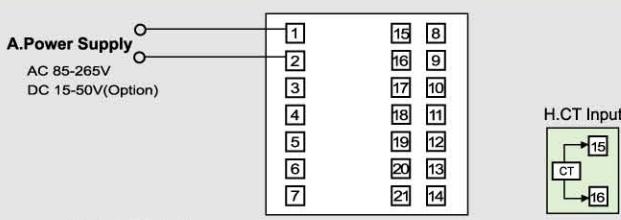
FY Series

Digital PID Controller

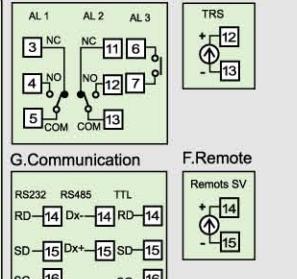
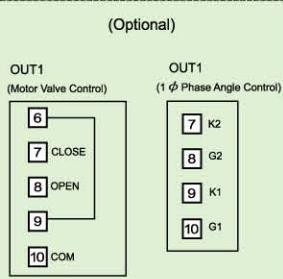
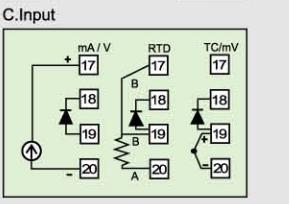
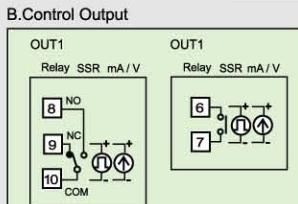
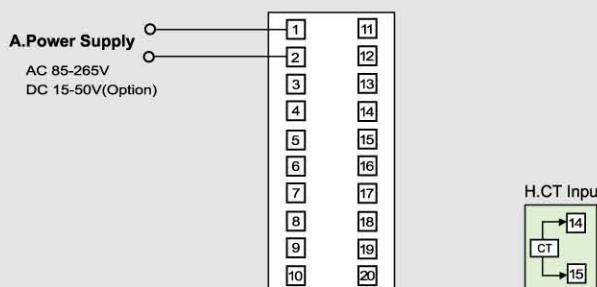
FY400



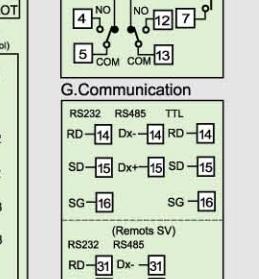
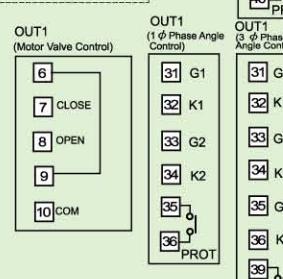
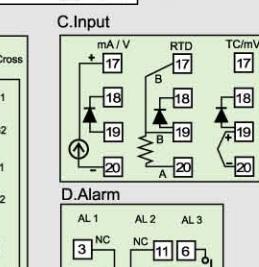
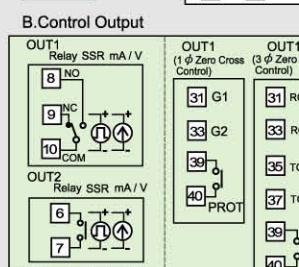
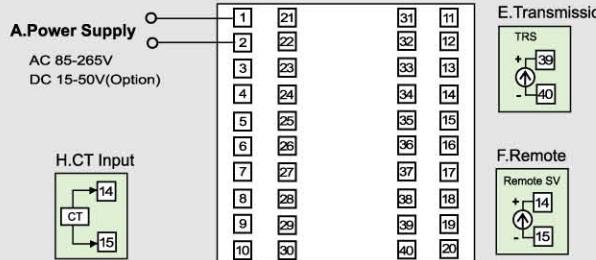
FY700



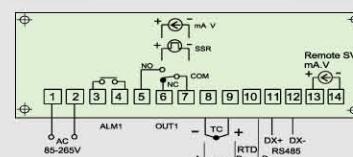
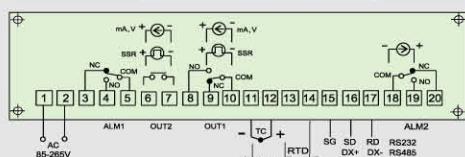
FY600/800



FY900



FY100



FY101

Specifications

FY Series

Digital PID Controller

Standard Spec.

Model	FY400	FY600	FY700	FY800	FY900	FY100	FY101
Dimension	48X48mm	96X48mm	72X72mm	48X96mm	96X96mm	175X110mm	90X90mm
Supply voltage	AC 85~265V , DC24V (Optional)						AC 85~265V
Frequency	50/60 HZ						
Power Consumption	approx 3VA	approx 4VA	approx 3VA	approx 4VA	approx 4VA	approx 4VA	approx 3VA
Memory	Non-volatile memory E ² PROM						
Input	Accuracy : 0.2%FS, Sample time : 250ms						
TC	K , J , R , S , B , E , N , T , W5Re/W26Re , PL2 , U , L						
RTD	DPT100 , JPT100 , JPT50						
mA dc	4~20mA , 0~20mA						
Voltage dc	0~1V , 0~5V , 0~10V , 1~5V , 2~10V -10~10mV , 0~10mV , 0~20mV , 0~50mV , 10~50mV						
DP Position	0000 , 000.0 , 00.00 , 0.000 (available for mA or Voltage dc input)						
Output 1	Main control output						
Relay	SPST type	SPDT type	SPDT type	SPDT type	SPDT type	SPDT type	SPDT type
	3A , 220V , electrical life : 100,000 times or more(under the rated load).						
Voltage Pulse	For SSR drive. ON:24V , OFF:0V , maximum load current:20mA.						
mA dc	4~20mA , 0~20mA .Maximum load resistance:560 Ω						
Voltage dc	0~5V , 0~10V , 1~5V , 2~10V. Maximum load current:20mA.						
Alarm 1	SPST type	SPDT type	SPST type	SPDT type	SPDT type	SPDT type	SPST type
	3A , 220V , electrical life : 100,000 times or more(under the rated load).						
Control algorithms	PID , P , PI , PD , ON/OFF(P=0) , FUZZY						
PID range	P:0~200% , I:0~3600 Secs , D:0~900 Secs						
Isolation	Output terminal (control output , alarm ,transmission) and Input terminal are isolated separately.						
Isolated resistance	10M Ω or more between input terminals and case(ground) at DC 500V 10M Ω or more between output terminals and case(ground) at DC 500V						
Dielectric strength	1000V AC for 1 minute between input terminals and case(ground) 1500V AC for 1 minute between output terminals and case(ground)						
Operating temperature	0~50° C						
Humidity range	20~90% RH						
Weight (approx)	approx 150g	approx 225g	approx 225g	approx 225g	approx 300g	approx 130g	approx 80g
Display Height	PV: 8mm SV: 8mm	PV: 7mm SV: 7mm	PV: 14mm SV: 10mm	PV: 8mm SV: 8mm	PV: 14mm SV: 10mm	—	—

Optional Spec.

Model	FY400	FY600	FY700	FY800	FY900	FY100	FY101
RAMP/SOAK Program	2 Patterns with 8 segments each . The 2 patterns can be linked together as 16 segments use						
Output 2	For heating and cooling control use						
Relay	SPST type	SPST type	SPST type	SPST type	SPST type	SPST type	SPST type
Voltage Pulse	For SSR drive. ON:24V , OFF:0V , maximum load current:20mA.						
mA dc	4~20mA , 0~20mA .Maximum load resistance:560 Ω						
Voltage dc	0~5V , 0~10V , 1~5V , 2~10V. Maximum load current:20mA.						
Alarm 2	SPST type	SPDT type	SPDT type	SPDT type	SPDT type	SPDT type	—
Alarm 3	—	SPST type	—				
Heater Break Alarm (HBA)	Display Range of Heater Current:0.0~99.9A , Accuracy : 1%FS Included CT :SC_80_T (5.8mm dia , 0.0~80.0A) or SC_100_T(12mm dia , 0.0~99.9A) Alarm Relay : AL1						
Transmission	Available for PV or SV transmission						
mA dc	4~20mA , 0~20mA. Maximum load resistance : 560 Ω						
Voltage dc	0~5V,0~10V,1~5V,2~10V. Maximum load current : 20mA.						
Remote SV Input	4~20mA , 0~20mA , 0~5V , 0~10V , 1~5V , 2~10V are available						
Communication	Protocol : MODBUS RTU,MODBUS ASCII, TAIE Interface : RS232 , RS485 , TTL						
	Baudrate : 38400, 19200 , 9600 , 4800 , 2400 bps.						
	8 bit , Start bit : 1 bit , Parity : Odd or Even , Stop bit : 1 or 2 bit						
WaterProof/DustProof	IP65						

* — Not available



Order Information

FY Series

Digital PID Controller

Model & Suffix codes

Model	Output1	Output2	Alarm	TRS	Remote SV	Communication	Input Type	Power	Water/Dust Proof
FY400	— 1	0	1	0	0	0	02	A	N
FY400	48x48mm	0 None	0 None	0 None	0 None	0 None	See Input Codes	A AC 85~265V	N None
FY600	96x48mm	1 Relay	1 Relay	1 1 Set	1 4~20mA	1 4~20mA		D DC 24V	
FY700	72x72mm								
FY800	48x96mm	2 Voltage Pulse (SSR Drive)	2 Voltage Pulse (SSR Drive)	2 2 Sets	2 0~20mA	2 0~20mA		RS232	
FY900	96x96mm			3 3 Sets	A 0~5V	A 0~5V		RS485	
FY100	175x110mm	3 4~20mA	3 4~20mA	B 0~10V	B 0~10V	C 1~5V		TTL	
FY101	90x90mm	4 0~20mA	4 0~20mA	C 1~5V	C 1~5V	D 2~10V		A RS232_MODBUS	NEW
(STANDARD)				D 2~10V				B RS485_MODBUS	
PFY400	48x48mm	A 0~5V	A 0~5V						
PFY600	96x48mm	B 0~10V	B 0~10V						
PFY700	72x72mm	C 1~5V	C 1~5V						
PFY800	48x96mm								
PFY900	96x96mm	D 2~10V	D 2~10V						
PFY100	175x110mm	5 1φ SCR zero cross control							
PFY101	90x90mm	6 3φ SCR zero cross control							
(RAMP/SOAK Programmable)		7 Motor valve control							
		8 1φ SCR phase angle control							
		9 3φ SCR phase angle control							

NEW

A HBA*B HBA+AL2
C HBA+AL2+AL3

FY100

FY101

AN Fixed terminals, AC 85~265V
BN Plug in terminals, AC 85~265V

AN Fixed terminals, AC 85~265V

* : Block means optional functions with additional charge

* HBA : Heater Break Alarm(HBA must use AL1 as alarm relay)

Combination of options and models

Options	RAMP/SOAK PROGRAM	Output 1				Output2	Alarm2	Alarm3	HBA	Transmission	Remote SV	Communication	DC 24V Power
		1φ SCR_Z	3φ SCR_Z	Motor valve control	1φ SCR_P								
FY400	○	○	—	○	—	—	○	○	—	○	○	○	○
FY600	○	—	—	○	○	—	○	○	○	○	○	○	○
FY700	○	○	—	○	○	—	○	○	○	○	○	○	○
FY800	○	—	—	○	○	—	○	○	○	○	○	○	○
FY900	○	○	○	○	○	○	○	○	○	○	○	○	○
FY100	○	—	—	○	○	—	○	○	○	○	○	○	—
FY101	○	—	—	○	—	—	○	○	—	○	○	○	—

○ Available — Not available

* Remote SV function is not available, if HBA Function has been specified.

Input type table

TYPE CODE		RANGE		TYPE CODE		RANGE		TYPE CODE		RANGE		TYPE CODE		RANGE			
K	K1 01	0.0~200.0°C(392.0°F)	K2 02	0.0~400.0°C(752.0°F)	K3 03	0~600°C(1112°F)	K4 04	0~800°C(1472°F)	K5 05	0~1000°C(1832°F)	K6 06	0~1200°C(2192°F)	TC	LINEAR	AN1	61 -10~10mV	
J	J1 07	0.0~200.0°C(392.0°F)	J2 08	0.0~400.0°C(752.0°F)	J3 09	0~600°C(1112°F)	J4 10	0~800°C(1472°F)	J5 11	0~1000°C(1832°F)	J6 12	0~1200°C(2192°F)				62 -2~2V	
R	R1 13	0~1600°C(2912°F)	R2 14	0~1769°C(3216°F)												63 -5~5V	
S	S1 15	0~1600°C(2912°F)	S2 16	0~1769°C(3216°F)												64 -10~10V	
B	B1 17	0~1820°C(3308°F)											RTD	LINEAR	AN2	71 0~10mV	
E	E1 18	0~800°C(1472°F)	E2 19	0~900°C(1652°F)												76 0~20mV	
N	N1 20	0~1200°C(2192°F)	N2 21	0~1300°C(2372°F)												81 0~50mV	
T	T1 22	-199.9~400.0°C(752.0°F)	T2 23	-199.9~200.0°C(392.0°F)	T3 24	0.0~350.0°C(662.0°F)										82 0~20mA	
W	W1 25	0~2000°C(3632°F)	W2 26	0~2320°C(4208°F)									PLII	LINEAR	AN3	83 0~1V	
PLII	PL1 27	0~1300°C(2372°F)	PL2 28	0~1390°C(2534°F)												84 0~5V	
U	U1 29	-199.9~600.0°C(999.9°F)	U2 30	-199.9~200.0°C(392.0°F)	U3 31	0.0~400.0°C(752.0°F)										85 0~10V	
L	L1 32	0~400°C(752°F)	L2 33	0~800°C(1472°F)												86 0~5K ohm	
JPT	JP1 41	-199.9~600.0°C(999.9°F)	JP2 42	-199.9~400.0°C(752.0°F)	JP3 43	-199.9~200.0°C(392.0°F)	100	JP4 44	0~200°C(392°F)	JP5 45	0~400°C(752°F)	JP6 46	0~600°C(1112°F)	RTD	LINEAR	AN4	-1999~9999 or -199.9~999.9
PT	DP1 47	-199.9~600.0°C(999.9°F)	DP2 48	-199.9~400.0°C(752.0°F)	DP3 49	-199.9~200.0°C(392.0°F)	100	DP4 50	0~200°C(392°F)	DP5 51	0~400°C(752°F)	DP6 52	0~600°C(1112°F)				87 0~2V
JPT	JP1 53	-199.9~600.0°C(999.9°F)	JP2 54	-199.9~400.0°C(752.0°F)	JP3 55	-199.9~200.0°C(392.0°F)	50	JP4 56	0~200°C(392°F)	JP5 57	0~400°C(752°F)	JP6 58	0~600°C(1112°F)				91 10~50mV
													92 4~20mA				
													RTD	LINEAR	AN5	93 1~5V	
																94 2~10V	

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